# Chroma-Q<sup>®</sup> Studio Force<sup>™</sup> D Phosphor

**User Manual** 



Version 1.4 December 2014, Software Version 1.07 PN: 634-0502



#### Warranty Statement

Chroma-Q warrants to the original purchaser, with proof of purchase, that its delivered products shall be free from defects in material and workmanship under normal use for a period of 12 months from date of shipment.

Chroma-Q will repair, or at its option, provide an equivalent item or replace, the defective product during the stated warranty period. This warranty applies only to the repair or replacement of the product and only when the product is properly handled, installed and maintained according to Chroma-Q instructions. This warranty excludes defects resulting from improper handling, storage, installation, acts of God, fire, vandalism or civil disturbances. Purchaser must notify Chroma-Q in writing within 14 days of noticing the defect. This warranty excludes field labour or service charges related to the repair or replacement of the product.

The warranty contained herein shall not extend to any finished goods or spare parts from which any serial number has been removed or which have been damaged or rendered defective (a) as a result of normal wear and tear, willful or accidental damage, negligence, misuse or abuse; (b) due to water or moisture, lightning, windstorm, abnormal voltage, harmonic distortion, dust, dirt, corrosion or other external causes; (c) by operation outside the specifications contained in the user documentation; (d) by the use of spare parts not manufactured or sold by Chroma-Q or by the connection or integration of other equipment or software not approved by Chroma-Q unless the Customer provides acceptable proof to Chroma-Q, who has not applied for and been approved by Chroma-Q to do such modification, repair or service unless the Customer provides acceptable proof to Chroma-Q that the defect or damage was not caused by Chroma-Q or (g) due to failure to store, install, test, commission, maintain, operate or use finished goods and spare parts in a safe and reasonable manner and in accordance with Chroma-Q's instructions (h) by repair or replacement of engines without factory training.

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The warranty contained herein shall not apply, unless the total purchase price for the defective finished goods or spare parts has been paid by the due date for payment.

The warranty contained herein applies only to the original purchaser and are not assignable or transferable to any subsequent purchaser or end-user.

This warranty is subject to the shipment of the goods, within the warranty period, to the ChromaQ warranty returns department, by the purchaser, at the purchasers expense. If no fault is found, ChromaQ will charge the purchaser for the subsequent return of the goods.

Chroma-Q reserves the right to change the warranty period without prior notice and without incurring obligation and expressly disclaims all warranties not stated in this limited warranty.

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## Disclaimer

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that Chroma-Q products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent. Chroma-Q sole warranty is that the product will meet the sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. – See full warranty details on next page.

Chroma-Q reserves the right to change or make alteration to devices and their functionality without notice due to our on going research and development.

The Chroma-Q Studio Force Phosphor range have been designed specifically for the lighting industry. Regular maintenance should be performed to ensure that the products perform well in the entertainment environment.

If you experience any difficulties with any Chroma-Q products please contact your selling dealer. If your selling dealer is unable to help please contact support@chroma-q.com. If the selling dealer is unable to satisfy your servicing needs, please contact the following, for full factory service:

Outside North America:	North America:
Tel: +44 (0)1494 446000	Tel: 416-255-9494
Fax: +44 (0)1494 461024	Fax: 416-255-3514
support@chroma-q.com	<u>support@chroma-q.com</u>

For further information please visit the Chroma-Q website at www.chroma-q.com.

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The rights and ownership of all trademarks are recognised.

#### Important Notice:

As per the requirements in the Occupational Safety and Health Administration standards for product approval, please refer to the OSHA web pages http://www.osha.gov/dts/otpca/nrtl/ for information on the list of Nationally Recognized Testing Laboratories (NRTLs) and the scope of recognition.



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## 1. Product Overview

The new **Chroma-Q<sup>®</sup> Studio Force D Phosphor<sup>TM</sup>** is a 5,600K CCT, daylight white fixture which utilises innovative LED technologies found in the Studio Force<sup>TM</sup> range to provide an equivalent soft edge output to a fluorescent fixture - up to 8,210 lumens - developed specifically for use in TV, film and broadcast studio environments. Other features include an extremely smooth uniform wash, extra soft beam, theatrical grade dimming, laboratory calibration to match Black Body Locus. Designed for practicality, the unit is equipped with a manual control mode, colour touch screen interface, fanless, studio & full modes for maximum control of the units and a range of optional accessories.

The Studio Force D Phosphor features two light engines with 24 Blue LEDs each for a total of 48 high powered Blue LEDs.

The fixture is equipped with a built-in power supply unit. The fixture can operate as a standalone unit or controlled remotely through the ANSI E1.11 USITT DMX 512-A protocol. The control modes incorporate intensity control in remote DMX or standalone manual operation.

The product's robust anodised aluminium extruded construction houses a discreet cable management system. Additional protection is built around the lenses for a truly road proof fixture.



#### Note: HANDHELD COLOUR METERS

Handheld Colour Meters provide a very limited measuring range for LED fixtures, which results in inconsistent and unreliable data.

All photometric values listed in this document are based on testing and measurements conducted by certified independent laboratories with reference to the IES standards.

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## 2. Operation

## 2.1 Unpacking the Units

The Studio Force D Phosphor package includes 1 fixture unit, a power cord and connector and a Quick Start Guide. We recommend that you keep the original packaging in case the item needs to be returned.

## 2.2 Cabling

The Studio Force D Phosphor fixture is built with powerCON connectors for power input and through. The DMX control data input and through connections from an external control console are via two XLR 5-pin connectors. The chassis are ground bonded.

Note: The maximum number of Studio Force D Phosphor fixtures running off a single power input cable is 10 at 120V AC or 20 at 240V AC. Please refer to ANSI and AWG standards for the maximum data and power cable lengths.

XLR 5-pin Cable:			
Pin#	Function		
1	Ground (Screen)		
2	Data Minus		
3	Data Plus		
4	Spare Data Minus		
5	Spare Data Plus		

Power Cable:

International Colour Code	North American Colour Code	Connections	
Green and Yellow	Green	Earth (E) Ground (Green)	
Blue	White	Neutral (N)	Neutral (Silver)
Brown	Black	Live (L)	Hot (Gold)

**Important Notice:** The use of an opto-splitter for DMX signal distribution is highly recommended when several fixture units are not plugged into the same power source.

## 2.3 Mounting

The Studio Force D Phosphor fixture is built with a mounting yoke for floor, wall and truss mounting applications. The yoke assembly features a hidden quick release fixing for fast and easy tilt adjustment.

Note: Secure the fixture with a safety bond. A provision for a fixing hold is built into the yoke assembly.

## 2.4 Optical Accessories

Slide-in optical accessories are available to adjust the beam angle of the Studio Force D Phosphor fixtures. One accessory slot and a swivel plate are available at the front and side of the fixture to hold and lock the slide-in accessories such as cyc and border light lens, lightbank kit, egg crate louver, top hat, half top hat, barn door and diffuser box attachment accessories.

## 2.5 Control

The Studio Force D Phosphor fixture can operate as a standalone unit or remotely controlled via ANSI E1.11 USITT DMX512-A protocol. The control functions can be accessed through the Touch Screen LCD display at the rear of the fixture.



*Data Signal Indicator:	Shows the presence and status of DMX signal.	
No Data	- appears when the fixture is set at Level mode and not connected to an external DMX	
	control console.	
>>>DMX	- appears when the fixture is set at Level mode and DMX signal from an external DMX	
	control console is present.	
DMX > > >	-appears when the fixture is set at Manual and also the source of the DMX data signal.	

#### DMX line is busy!



#### When the warning screen appears, follow the display text prompts.

The warning screen appears when a DMX signal from an external control console is plugged into the fixture set on Manual.

• Press and hold the Level Mode command button to change the mode.

The warning screen appears when the fixture is set to Manual with a DMX signal still present.

- Remove the DMX cable.
- Change the mode to Manual.

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#### Display On/Off & Locked/Unlocked:

Factory default sets the display screen of the fixture to turn off and lock when untouched for 30 seconds. (To disable this feature, see Control Menu below.)

- To activate the screen,
  - 1. Tap the screen.
  - 2. Press and hold for 5 seconds the lock symbol on the screen. Follow the text prompt that appears on the screen "Keep holding for 5sec to unlock."

The lock symbol disappears and the screen is active.

#### Change DMX Address screen:

Chroma-Q*	Screen Title
Change DMX Address	
Current Address:1 New Address :	Control Information
	Command Buttons

The screen shows the current DMX start address and the new DMX start address. In the screen, the numeric command buttons can be tapped to set the new DMX start address.

Command Button	Description
0 – 9	Button numbers 0 to 9 for typing the new DMX start address.
Apply	Save the new DMX address.
Escape	Exit the screen without saving.

Change Mode screen:	
Chroma-Q"	Mode
Change Mode	
-1ch Level Cotrol Mode	Control Information
Norual / Mot r Escare Ace ly	Command Button

The table shows the control options available in the Change Mode screen:

Command	Description		
Button			
Level	1 channel to set intensity Level		
Look Sel	1 channel to select from the user programmed internal effects.		
Look Store	Programmed internal effects and looks are accessed and stored through the Look Store screen. A total		
	of 32 looks can be stored in the fixture's internal memory.		
Manual/Mstr	The fixture is set as the Master unit for Manual control. Manual control of the fixture's intensity (Level)		
	is accessed through the Manual Mode Setting screen.		
Slave	The fixture is set as the Slave unit in stand-alone operation. The fixture set as slave unit follows the		
	control mode set with the Master unit.		
Apply	Save the settings.		
Escape	Exit the screen without saving.		

Setup screen:

Chroma-Q"	Mode
DMY Data Fan Soveed RotateDiso Frequency	Command Buttons
DMX Lost Lock Reset Velload BNS Escare	
O	

The table shows the fixture setup options available in the Setup screen:

Command				
Button	Description			
DMX Data	Displays DMX start address and the levels for all the channels assigned.			
Fan Speed	4 Fan Speed options are accessed through the Fan Speed screen:			
	<ul> <li>Quiet – internal fan is off. (Intensity reduced to 80%)</li> </ul>			
	• Studio – internal fan is at low speed.			
	Live – internal fan is on.			
	<ul> <li>Live-Quiet – internal fan is automatically switched on when light output is on and</li> </ul>			
	automatically switched off when light output is off.			
RotateDisp	The button rotates the orientation of the Touch Screen Display			
Frequency	4 frequency options are accessed through the PWM Frequency screen:			
	1200Hz, 2400Hz, 4800Hz, 9600Hz			
DMX Lost	The fixture can be set with 2 options when DMX data is lost:			
	Last data – holds the last valid DMX state			
	No Output – the fixture switches to off			
Lock	The Touch Screen Display can be set to lock or unlock in the Lock Future screen.			
Reset	Reset Settings options are accessed through the Reset Setting screen:			
	Default – Factory default settings			
	User – User defined settings			
Upload ENG	The fixture can be set for software uploads through the Engine Upload screen.			
Escape	Exit the screen without saving.			

Manual Mode Setting screen:

Manua	Chroma-Q Mode Set	ting	Mode
M1 M2	5600K	0%	Value
Rec1 Rec2 Escape		Level	Command Buttons

The table shows the control options available in the Manual Mode Setting screen:

Command	Description
Button	
Up Arrow	Increase intensity Level - (corresponding Value shown above)
Down Arrow	Decrease intensity Level - (corresponding Value shown above)
M1	Playback the look recorded on Rec1.
M2	Playback the look recorded on Rec2.
Rec1	Save a look for <b>M1</b> .
Rec2	Save a look for <b>M2</b> .
Escape	Exit the screen.

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#### **Control Menu**

The control menu options are accessed through the touch-screen display at the rear of the Studio Force D Phosphor fixture.

#### Main Menu

The Main Menu displays the fixture name, control information (current assigned DMX address, Footprint, Mode), and the 4 command buttons: **Change Add**, **Change Mode**, **Setup Menu** and **Manual**.

Select and tap a command button to access the main control options available.



#### Change Add

To set the DMX start address,

- 1. On the Main Menu screen, tap **Change Add**.
- 2. Using the buttons, type the desired number.
- 3. Tap **Apply** to save.

The display goes back to the Main Menu with the new DMX address.

#### 

The Studio Force D Phosphor can be set to operate in various DMX controlled and standalone modes.

Level
Look Sel
Look Store
Manual/Mstr
Slave

Level

This mode assigns a channel to set the intensity level (Level).

To set the Level mode,

- 1. On the Main Menu, tap Change Mode.
- 2. On the Change Mode screen, tap Level.
- 3. Tap Apply to save or Escape to cancel.

The display goes back to the Main Menu showing:

- Address :(assigned DMX number)
- Footprint :1Ch (assigned channels)
- Mode :Level

#### Look Sel

This mode assigns 1 DMX channel to access all the 32 saved Looks.

To access a look from the  $\ensuremath{\text{Look Sel}}$  mode,

- 1. On the Main Menu, tap Change Mode.
- 2. On the Change Mode screen, tap Look Sel.
- 3. Tap Apply to save or Escape to cancel.
- 4. Scroll through the Looks using the assigned channel on the external DMX console which is connected to the fixture. Access to the 32 stored Looks corresponds to the channel level from 0% to 100%.

#### Look Store

In this mode, Looks created from an external DMX console can be captured and stored in the internal memory of the fixture.

On the Change Mode screen, the **Look Store** button appears only after **Level** is tapped as the assigned mode.

To capture a Look,

- 1. On the Main Menu, tap Change Mode.
- 2. On the Change Mode screen, tap Level, and then Apply. The Look Store button

appears only when Level is the assigned mode.

- 3. Create your Looks through the external DMX console using the assigned **Level** channels.
- 4. On the Change Mode screen, tap Look Store.
- 5. On the Look Store screen, tap the up or down arrows to select which Look number to store the created Look.
- 6. Then tap **CaptureDMX** to assign the Look number.
- 7. Repeat steps 3 to 6 to create and capture other Looks.

To save all the captured Looks in a series,

8. Press and hold **SaveLooks**, then follow the text prompt which appears on the screen - >Hold SaveLooks, then >Looks Saved.

The screen goes back to the Main Menu after 30 seconds or you may tap the **Escape** button to go to the Main Menu.

#### Slave

In this mode, the fixture is set as the slave unit when connected to other units. The settings of the master unit will be automatically applied to all the slave units.

To set the fixture as the slave unit,

- 1. On the Main Menu, tap Change Mode.
- 2. On the Change Mode screen, tap Slave, and then tap Apply.

The screen goes back to the Main Menu showing Mode: Slave.

#### Manual/Mstr

In this mode, the fixture is set as the Master standalone unit. **Level** (intensity) is set in the Manual Mode Settings screen. (See Manual Mode Setting below.)

To access Manual/Mstr mode,

1. From the Main Menu, tap Change Mode.

2. From the Change Mode screen, tap **Manual/Mstr**, and then tap **Apply**. The screen goes back to the Main Menu showing Mode: Manual/Mstr. The fixture output goes to the previously set manual settings.

#### Setup Menu

In this menu, internal settings of the Studio Force D Phosphor can be re-configured.

DMX Data
Fan Speed
RotateDisp
Frequency
DMX Lost
Lock
Reset
Upload ENG

#### DMX Data

The screen shows the DMX start address, and the equivalent value for each of the DMX channels assigned to the fixture.

To show DMX Data,

- 1. On the **Main Menu**, tap **Setup Menu**.
- 2. On the Setup screen, tap **DMX Data**.
- 3. Tap **Escape** to go to the Setup screen.

#### Fan Speed

The internal fan of the fixture can be set to four speed options to regulate noise levels and the cooling process.

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Fan Speed options:

Quiet	Internal fan is off. (Intensity reduced to 80%)
Studio	Internal fan is on at low speed.
Live	Internal fan is on.
Live-Quiet	Internal fan is on when DMX signal is present.

To set the Fan Speed,

- 1. On the Main Menu, tap **Setup Menu**.
- 2. On the Setup screen, tap Fan Speed.
- 3. On the Fan Speed screen, select and tap a Fan Speed option, and then tap **Apply** to save. The description of the option appears below the screen title.

The screen goes to Setup screen.



This command rotates the display screen by 180 degrees.

To rotate the display screen,

- 1. On the Main Menu, tap Setup Menu.
- 2. On the Setup screen, tap **RotateDisp**.

The display screen rotates by 180 degrees.

#### Frequency

In this menu, the fixture can be set to four frequency options. The LED scan rate can be synchronised with the video camera to avoid a flickering effect.

Frequency options:

1200 Hz	
2400 Hz	
4800 Hz	

9600 Hz

To set the Frequency,

- 1. On the Main Menu, tap Setup Menu
- 2. On the Setup screen, tap **Frequency**
- 3. On the PWM Frequency screen, select and tap a Frequency option, then tap **Apply** to save.

The screen goes to the Setup screen.

### -> DMX Lost

In this menu, 2 output options can be selected if the fixture does not detect DMX signal: Output options:

Last data	Fixture holds the last valid DMX state.
No output	Fixture output is off.

To set DMX Lost,

- 1. On the Main Menu, tap Setup Menu.
- 2. On the Setup screen, tap **DMX Lost**.
- 3. On the When DMX Lost screen, select and tap an output option, then tap Apply to save.

The screen goes to the Setup screen.

#### Lock

Factory default sets the display screen to turn off and lock when untouched for 30 seconds. A lock symbol appears on the screen when touched.

To disable or enable the lock,

1. On the Main Menu, tap Setup Menu.

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2. On the Setup screen, tap Lock.

3. On the Lock Future screen, tap Enable or Disable, then tap Apply to save. The screen goes to the Setup screen.

#### Reset

In this menu,

- Current user settings can be saved.
- The fixture can be reset to the saved user settings.
- The fixture can be reset to the factory default settings. All recorded Looks are erased.

To save the current user settings,

- 1. Review all settings.
- 2. On the Main Menu, tap Setup Menu.
- 3. On the Setup screen, tap Reset.
- 4. On the Reset Setting screen, press and hold Save User for 10 seconds to save the current settings. (Follow the text prompt that appears on the screen.)

The screen goes to the Setup screen.

To reset the fixture to the saved user settings,

- 1. On the Main Menu, tap Setup Menu.
- 2. On the Setup screen, tap Reset.
- 3. On the Reset Setting screen, tap User.
- 4. Press and hold **Apply** for 3 seconds to restore the saved user settings.

The screen reboots to the opening screen and Main Menu.

To reset the fixture to the factory default settings,

- 1. On the Main Menu, tap Setup Menu.
- 2. On the Setup screen, tap Reset.
- 3. On the Reset Setting screen, tap Default.
- 4. Press and hold **Apply** for 3 seconds to restore the factory default settings.

The screen reboots to the opening screen and Main Menu.

Factory Default Settings:

DMX Address	1
Mode	Level
Lock	Enabled
DMX Lost	Last data
Fan Speed	Live-Quiet
Frequency	1200Hz
Reset	Default



Upload ENG

LED Engine software can be uploaded to the fixture from an external source by activating this menu.

To activate Upload ENG,

- 1. On the Main menu, tap Setup Menu.
- 2. On the Setup screen, tap Upload ENG.
- 3. Connect the fixture to an external uploader.
  - Initiate the uploading process from the external uploader.
  - Follow the display prompts on the external uploader and the fixture.
- 4. Tap the screen to exit.

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#### Manual

In this mode, the fixture is set as a standalone unit. Level (intensity) is set in the Manual Mode Settings screen.

To adjust the Level,

- 1. On the Main Menu, tap Manual.
- 2. On the Manual Mode Setting screen, tap the Up or Down arrows to increase or decrease the intensity level. The corresponding value is indicated above the arrows: 0% 100%.
- 3. Tap Escape to exit and go back to the Main Menu.

In this mode, two manual settings can be recorded and played back.

- To record a manual setting, 1. On the Main Menu, tap **Manual**.
  - 2. Set the Level.
  - 2. Set the Level.
  - Press and hold Rec1 to record in memory 1 (M1), or press and hold Rec2 to record in memory 2 (M2). Follow the text prompt that appears on the screen: >Hold Rec1, >M1 Saved or >Hold Rec2, >M2 Saved.

To play back the recorded setting,

- 1. On the Main Menu, tap Manual.
- 2. On the Manual Mode Setting screen, tap M1 or M2.

The fixture goes to the previously recorded state.

## 2.6 DMX Protocol – Studio Force D Phosphor

Studio Force D Phosphor - DMX Personality

Studio Force D	Level	Look Sel
Phosphor v1.06	[1ch]	[1ch]
Channel 1	Intensity Level	Look 1 – 32 (Playback)

### 2.7 Thermal Performance

The Studio Force D Phosphor is built with an internal fan for internal cooling. The fixture output is automatically reduced when internal temperature exceeds 75°C for automatic protection. This happens on rare and extreme conditions when ambient temperature is over 35°C or the internal fans are blocked or damaged.

The airflow to and from the fan must not be constricted to maintain the maximum operating capacity of the Studio Force D Phosphor fixtures.

## 3. Troubleshooting

Check and eliminate the possible external field factors such as bad connections, faulty cables, damaged power supplies, bad control, etc. The items in the table below are basic guidelines for quick troubleshooting. For technical support and/or parts, please contact your selling dealer or the offices listed in this manual.

Symptom	Possible Cause	Solution
Fixture does not respond to	Set to wrong or different DMX address.	Check DMX address and Mode
DMX control.	Bad cable connecting DMX control and fixture.	settings.
	Bad in/through connection between adjacent	Check/replace DMX run from the
	fixtures.	console.
		Check/replace DMX runs between
		fixtures.
Noise from fixture unit.	Fan malfunction.	Check fan.
Low LED output.	Internal temperature is over the limit.	Check "Fan Control" mode.
	Fan is not working.	Check fan.
		Check for airflow - to and from the
		internal fan.
		Check area ventilation.

## 4. Specification4.1 Technical Specifications

Studio Force D Phosphor	
Product Code	CHSFDP12
Dimensions**	335mm x 190mm x 218mm / 13.2" x 7.5" x 8.7"
Weight	4kgs / 9lbs
Power Supply	Built-in
Power Input Rating	100-240V AC, 50-60 Hz, 160VA
Power Factor	.9
Power Consumption	150W
Typical Power & Current	Measurements done with all LEDs at maximum intensity. Measurements made at nominal
	voltage. Allow for a deviation of +/- 10%.
Power Connector In/Out	powerCON
Data Connectors In/Out	XLR 5-pin
Control Protocol	ANSI E1.11 USITT DMX 512-A
Cooling System	Forced - 1 fan
Operating Temperature	0°C to 40°C
Construction	Anodised aluminium extrusion
Colour	Black
Built-In Hardware	Quick release lever for tilt adjustment
IP Rating	IP20
Approvals	CISPR 22 :2006/EN55022 :2006 & CISPR 24 :1997/EN55024 :1998, ICES-003 :2004 &
	FCC Part 15 Subpart B: 2007, CSA C22. No.166-M1983:R2008 UL 1573:2003; UL 8750
LED Engines	2
LEDs Per Engine	24 Blue LEDs
Total LEDs	48
Control Modes	1 channel Level, 1 channel Look Sel, Manual/Mstr, Slave, Look Store
Dimming Curve	Theatrical
Variable Effects Engines	N/A
Effects Parameters	N/A
Hot Lumen Output (combined)	8,210
Optics	Remote phosphor panel
Beam Distribution	Symmetrical direct illumination
CCT	5600K (+/- 200K)
Color Gamut	Performance enhanced
CRI	Up to 71
Lamp Life	L70 at 50.000 hours

\*\*For exact measurements please refer to the line drawings below

CE

## 4.2 Drawings - Dimensions





## STUDIO FORCE D PHOSPHOR



DISCLAIMER: Dimensions and illustrative drawings contained herein are accurate to the company's knowledge at the time of printing, however specifications are subject to change without notice

## 4.3 Accessories

- CHCFCL12 Cyc Lens For Force 12
- CHCFBL12 Border Light Lens For Force 12
- CHCFSA12 Spigot Adaptor For Force 12
- CHCFECL12 Egg Crate Louver For Force 12
- CHCFTH12 Top Hat For Force 12
- CHCFHTH12 Half Top Hat For Force 12
- CHCFBD12 Barn Door For Force 12
- CHCFDBX Diffuser Box For Force 12
- CHCFLBA12 Lightbank Adaptor (Speedring) For Force 12
- CHCFLB12 Lightbank For Force 12
- CHCFLBK-K Lightbank Kit<sup>+</sup> For Force 12 (consists of Lightbank Adaptor (Speedring) & Lightbank)

## 5. Maintenance

With care, the Studio Force D Phosphor fixtures require little maintenance. However, as the unit is likely to be used in a stage environment we recommend periodical internal inspection and cleaning of any resulting dust and cracked oil residue.

Do not spray liquids on the front or rear panel. If the front enclosure requires cleaning, wipe with a mild detergent on a damp cloth.