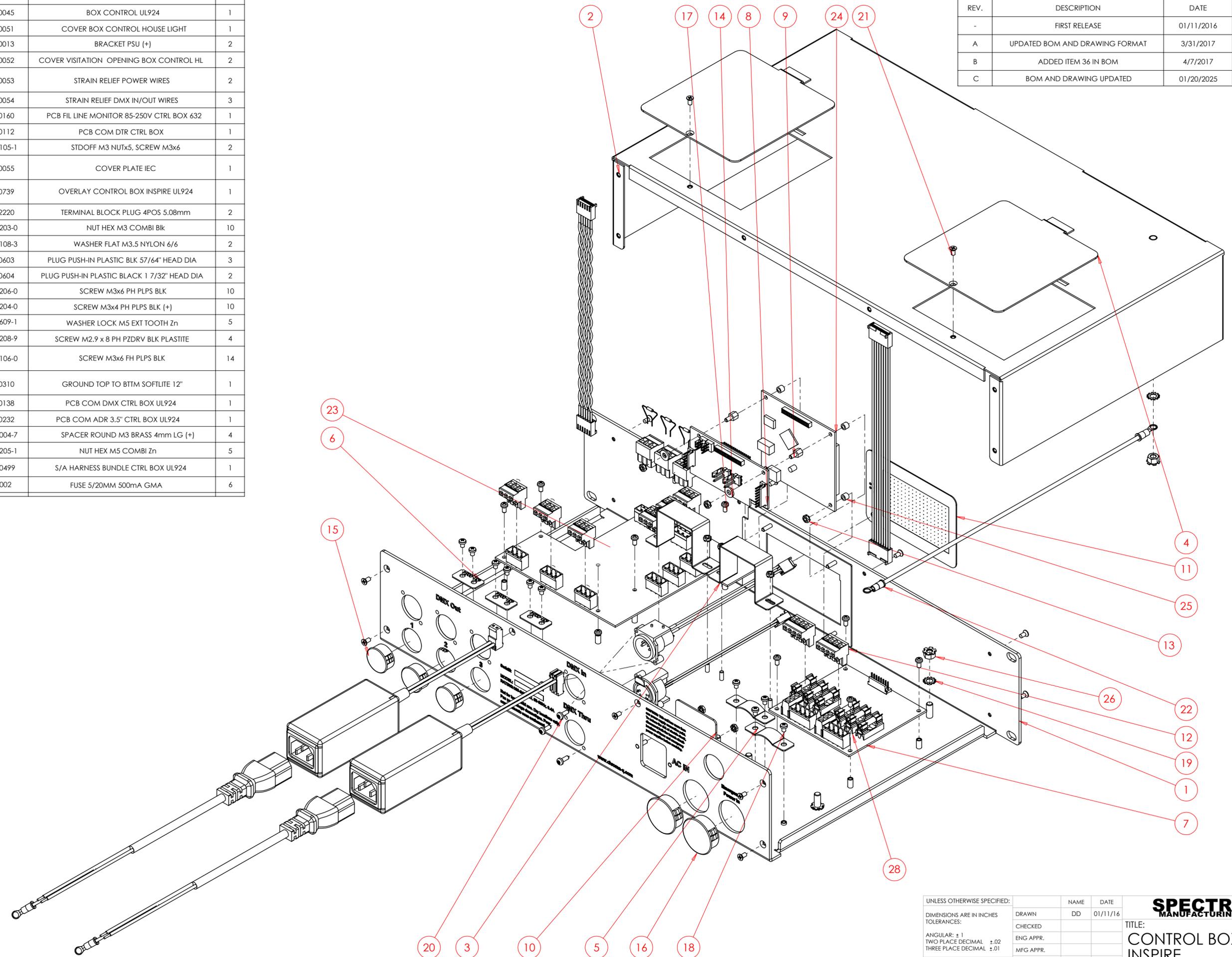


ITEM #	PART #	DESCRIPTION	QTY.
1	632-0045	BOX CONTROL UL924	1
2	631-0051	COVER BOX CONTROL HOUSE LIGHT	1
3	134-0013	BRACKET PSU (+)	2
4	631-0052	COVER VISITATION OPENING BOX CONTROL HL	2
5	631-0053	STRAIN RELIEF POWER WIRES	2
6	631-0054	STRAIN RELIEF DMX IN/OUT WIRES	3
7	632-0160	PCB FIL LINE MONITOR 85-250V CTRL BOX 632	1
8	632-0112	PCB COM DTR CTRL BOX	1
9	430-4105-1	STDOFF M3 NUTx5, SCREW M3x6	2
10	631-0055	COVER PLATE IEC	1
11	900-0739	OVERLAY CONTROL BOX INSPIRE UL924	1
12	900-2220	TERMINAL BLOCK PLUG 4POS 5.08mm	2
13	430-3203-0	NUT HEX M3 COMBI BLK	10
14	435-2108-3	WASHER FLAT M3.5 NYLON 6/6	2
15	900-0603	PLUG PUSH-IN PLASTIC BLK 57/64" HEAD DIA	3
16	900-0604	PLUG PUSH-IN PLASTIC BLACK 1 7/32" HEAD DIA	2
17	430-1206-0	SCREW M3x6 PH PLPS BLK	10
18	430-1204-0	SCREW M3x4 PH PLPS BLK (+)	10
19	450-2609-1	WASHER LOCK M5 EXT TOOTH Zn	5
20	429-1208-9	SCREW M2.9 x 8 PH PZDRV BLK PLASTITE	4
21	430-1106-0	SCREW M3x6 FH PLPS BLK	14
22	640-0310	GROUND TOP TO BTM SOFLITE 12"	1
23	632-0138	PCB COM DMX CTRL BOX UL924	1
24	632-0232	PCB COM ADR 3.5" CTRL BOX UL924	1
25	430-2004-7	SPACER ROUND M3 BRASS 4mm LG (+)	4
26	450-3205-1	NUT HEX M5 COMBI Zn	5
27	1632-0499	S/A HARNESS BUNDLE CTRL BOX UL924	1
28	900-1002	FUSE 5/20MM 500mA GMA	6

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	FIRST RELEASE	01/11/2016	ENG
A	UPDATED BOM AND DRAWING FORMAT	3/31/2017	ENG
B	ADDED ITEM 36 IN BOM	4/7/2017	ENG
C	BOM AND DRAWING UPDATED	01/20/2025	ENG



UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	DD	01/11/16
TOLERANCES:	CHECKED		
ANGULAR: ± 1	ENG APPR.		
TWO PLACE DECIMAL ±.02	MFG APPR.		
THREE PLACE DECIMAL ±.01	Q.A.		
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:		
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			

SPECTRUM MANUFACTURING INC.

TITLE: CONTROL BOX UL924 INSPIRE

SIZE DWG. NO. REV
C 632-5010 **C**

SCALE: 1:6 WEIGHT: - SHEET 1 OF 2

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SPECTRUM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SPECTRUM MANUFACTURING IS PROHIBITED.